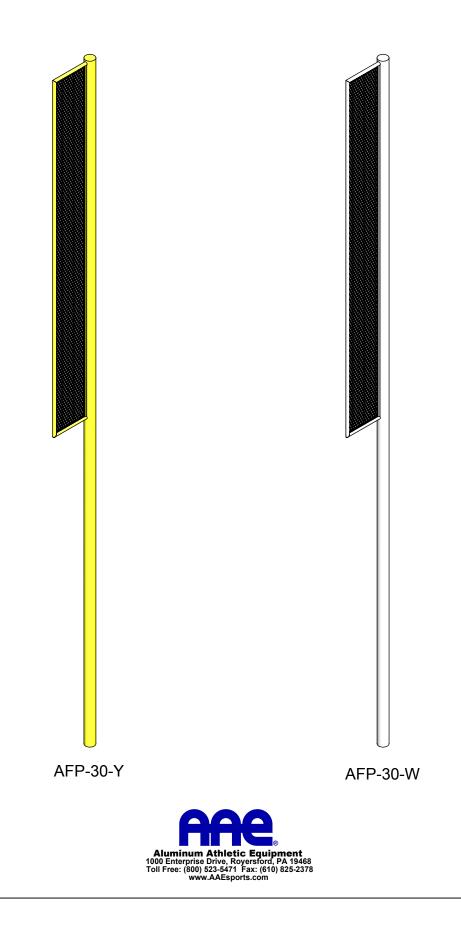
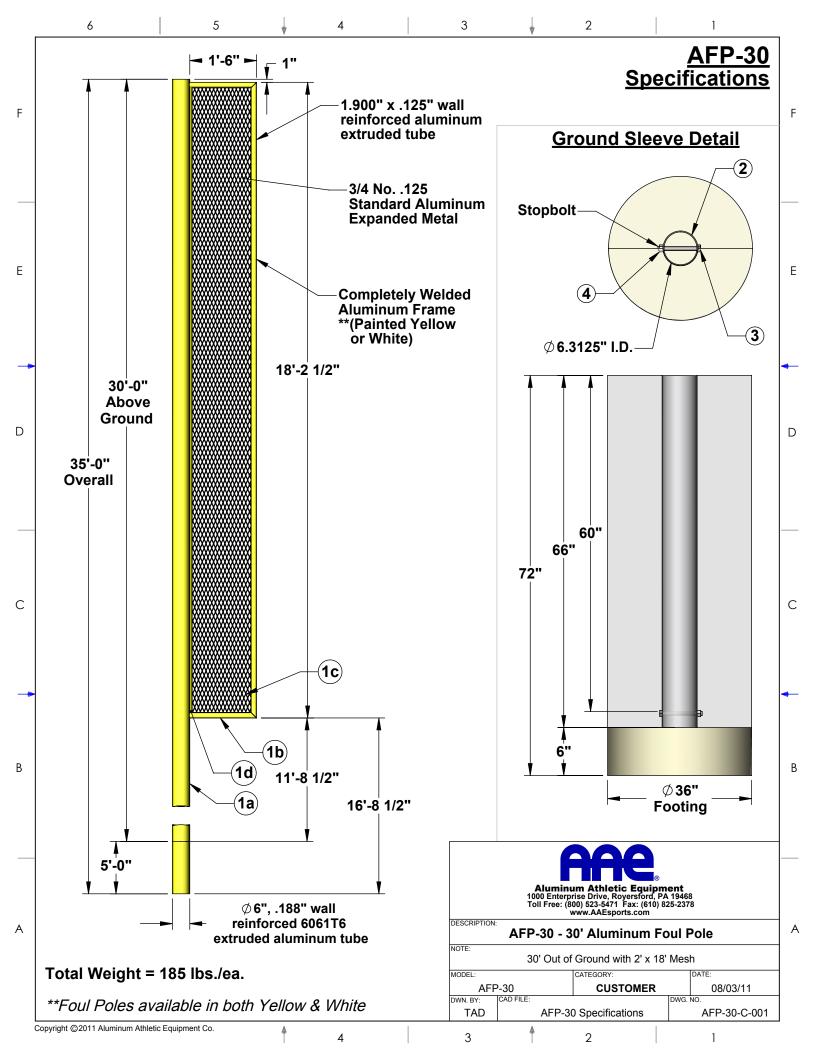
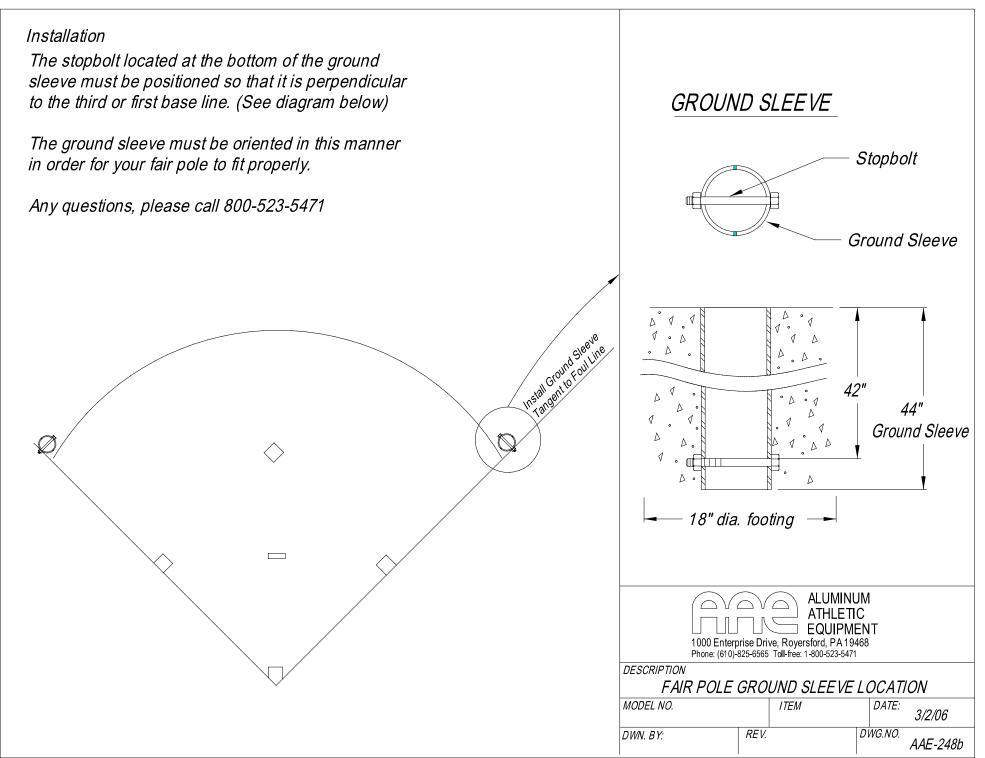
AAE Model No. AFP-30 Aluminum Foul Pole - 30'







AFP-22 22' ALL-ALUMINUM FAIR POLE PARTS LIST

Pt. #	ltem	Description	Qty.
1a	Fair Pole	6" o.d. x 35'-0" overall x .226" wall reinforced 6061T6 extruded aluminum tube (30' out of ground)	2
1b	Frame	1.625" od. x .125 wall extruded aluminum tube, 1'-6" x 18'-2 1/2" welded frame	2
1c	Wire Mesh	3/4" No125" thick aluminum expanded metal	2
1d	Net Clip Extrusion	2" Radius x .125" wall aluminum extrusion	2
2	Ground Sleeve	Ground Sleeve, 6.3125" o.d. x .100 wall x 66" long	2
3	Hex bolt	1/2"-13 x 7" hex head bolt, plated	2
4	Nut	1/2"-13 wiz-lock nut, plated	2

FOR TECHNICAL ASSISTANCE, CALL 1-800-523-5471

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AFP-30 30' ALL-ALUMINUM FAIR POLE INSTALLATION INSTRUCTIONS

INSTALLATION: (Refer to drawing No. AAE-248b for details)

1. Locate the location for the ground sleeves to be installed in the outfield tangent to the foul line, hugging the inside of the field. Drill or dig a 24"-36" diameter hole, a minimum of 72" deep (Consult local codes) at the center of the location of the ground sleeves to be installed. Fill the hole with 6" of crushed stone.

Note: Sand type soils will need 36" diameter footing, where as clay type soils will only need 24" diameter footing.

2. Insert the ground sleeves, ("bolt" side down) in the center of the hole. Make sure the ground sleeves are flush with the ground, leveled and plumb. Also, rotate the ground sleeves so that the stopbolt in the ground sleeve is in the correct orientation to the foul line. (See Dwg. No. AAE-248b)

<u>NOTE:</u> It is extremely important that the stopbolts in the ground sleeve are in proper alignment, so the keyslot in the main upright will lock the upright into it's proper position when set into the ground sleeve.

- 3. When the ground sleeves are in the proper position and alignment, the concrete can be poured. (Be sure not to get any concrete inside the ground sleeves!) As the concrete cures, constantly check to see that the ground sleeves are flush with the ground, centered, plumb, and in the correct alignment. (A piece of 6" PVC pipe with a Post Level inserted into the ground sleeve may be used to maneuver the position of the sleeve if needed)
- 4. Raise, then lower the post into the ground sleeve, making sure that the notch in the bottom of the Fair Pole seeds into the stopbolt.

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